

Date: Tuesday, 2/5/2008 8:46:10 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP		
Job Number	: 37198		Part Number	: D35561		
Estimate Number	: 12805		Drawing Number	: D3556 REV.A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 2/5/2008		Drawing Revision	: A		
Prsh Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 2/19/2008		
Previous Run	: 36110		Qty:	100	Um:	Each
Written By	:					
Checked & Approved By	:					
Comment	: Est/Rev:A New Issue 07-03-23 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		Comment: PURCHASING Issue P/O: <u>5613</u> <i>C 208/02/105</i> Cut & Form as per Dwg D3556 Material release note is required
2.0	D35561	Clamp 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK 
		<i>10/02/25 (100)</i> Comment: DIMENSIONAL CHECK Inspect dimensions
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		<i>10/02/26 (100)</i> Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No DQA:  Date: 08/02/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/5/2008 8:46:10 AM  
User: Chahtal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 37198

Part Number: D35561

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 08/02/26

100

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 460A

8/1/26

SD

(10ex)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 08/02/27

100

Job Completion



~ 2008/2/27

(100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

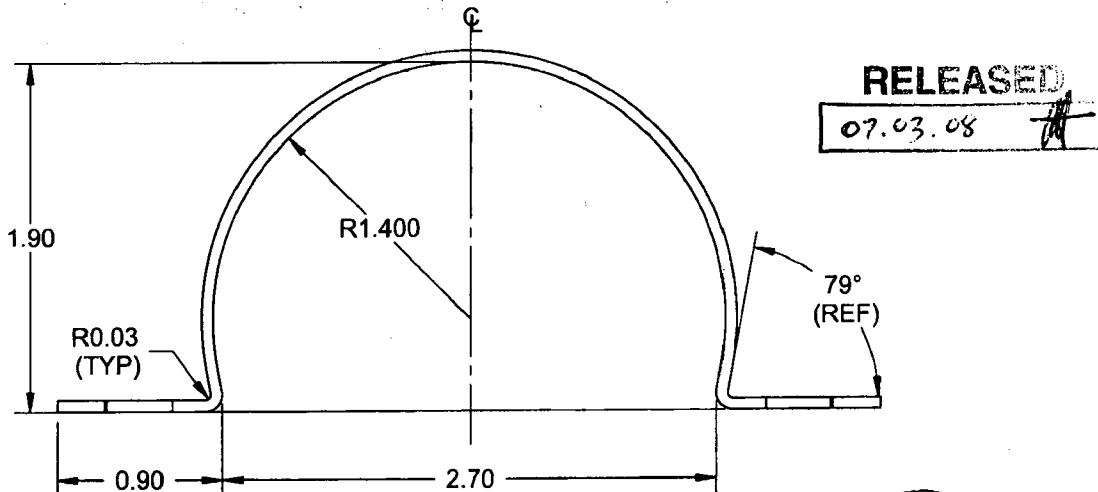
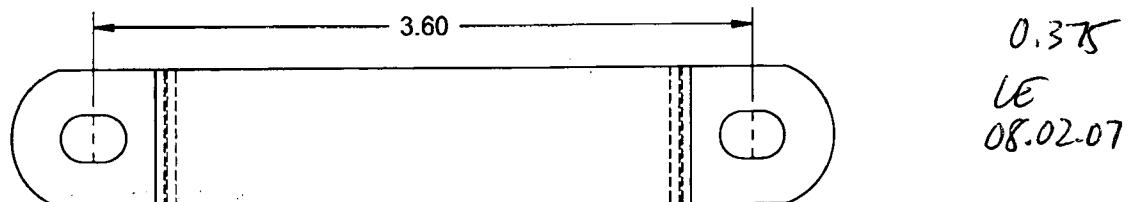
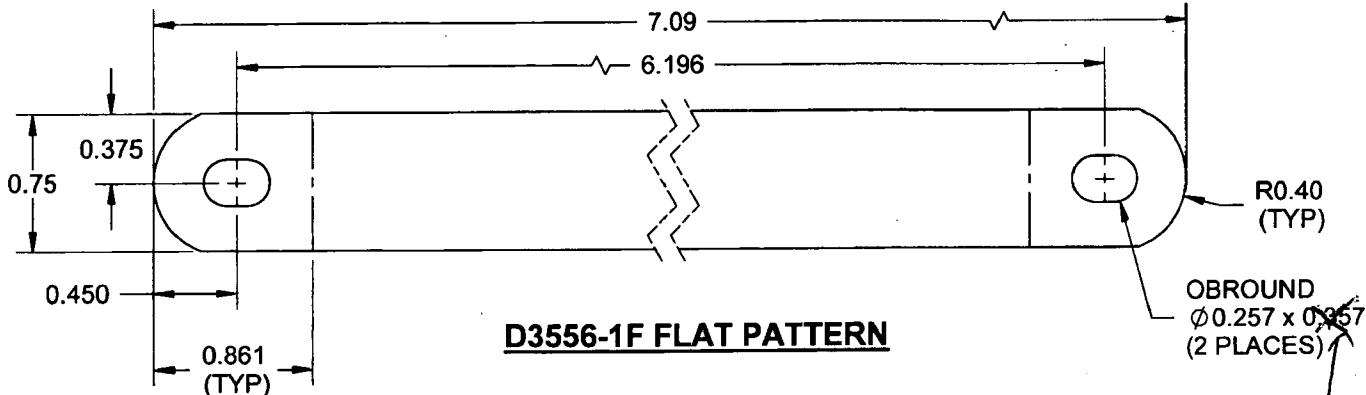
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

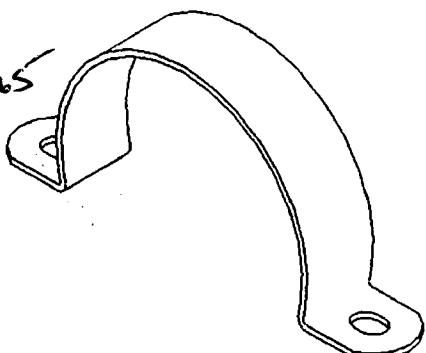
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>BS</i>	APPROVED <i>TT</i>	DRAWING NO. D3556	REV. A SHEET 1 OF 1
DATE 07.02.13		TITLE CLAMP	SCALE 1:1
REV A	DATE 07.02.13	DESCRIPTION NEW ISSUE	



D3556-1 CLAMP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 16 GAUGE, PER MIL-S-5019 (REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N D3556-1 USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT  $\frac{C}{2}$



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05/08/02/05  
W10: 37198



180 AVENUE LABROSSE  
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1  
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

C'est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



## BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2008/02/21	0386217

VENDEUR / SOLD TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD  
1270 ABERDEEN ST.  
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE	N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART      GFI-0299	J0176560	P000005613	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.	DESCRIPTION	
100	D35561	CLAMP  C OF C REQ'D	

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION  
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

REÇU PAR / RECEIVED BY

# CERTIFICATE OF COMPLIANCE

## CERTIFICAT DE CONFORMITE



Member de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE  
POINTE CLAIRE, QC  
H9R 1A1

**DART AEROSPACE LTD**  
1270 ABERDEEN ST.  
HAWKESBURY, ON K6A 1K7

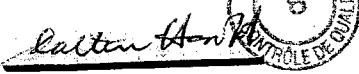
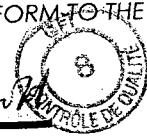
CERTIFICATE NO.	4	OUR JOB NO	J0176560	SHIPPING MEMO	0386217	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
	100 PCS	PO00005613	D35561	A	CLAMP	A
MATERIAL			SUPPLIED BY	MAT. REL. NO.		
SST 304			TW METALS / NORTH AMERICAN	H/N # 2MW9		

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 22 FEBRUARY 2008

G.F.I. Q.C. REP.

*Salter*   
G.F.I. Q.C. REP. 

2742-001-RCV-0 Bomberdier Certificate of Compliance  
TW Metals District Procedure

Revision: D

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME: GFI

PURCHASE ORDER No. 0072863

ITEM No. 0001 SHIPPER INVOICE No. 03229748

MATERIAL 304 - s/s Sheet SPECIFICATION AMS SS11 H

MANUFACTURING MILL: North American Stainless

SIZE: 0.0625 HEAT / LOT No. 2MA9

PART No. TS06348X964A QUANTITY: 1 EA.

TEST DEPARTMENT CLERK Jenice Clark

AUTHORITY

Joe Schab  
Director of Quality Assurance

FERGUSON METALS, INC.  
 This is to certify that in accordance with the  
 records in our files the material shipped on you  
 purchase order conforms to the following:  
 Size: 304L A3635 A3665 ASTMA 240  
 Customer: TW METALS INC.  
 Part: 2M49  
 Hippo: 10/05/07 85913

Augurized Signature  
 Lynne Harper



## METALLURGICAL TEST REPORT

6870 Highway 42 East  
 Ghent, KY 41045-9615  
 (502) 347-6000

Certificate: 364929 03 Mail To:  
 FERGUSON METALS INC.  
 3475 SYMMES ROAD  
 HAMILTON, OH 45015

Ship To:  
 FERGUSON METALS INC.  
 3475 SYMMES ROAD  
 HAMILTON, OH 45015

Date: 7/03/2007 Page: 1

Customer: 0018 001

Steel: 302/304/304L

Finish: 2B

Corrosion: ASTM A272/02aE, 1100hrnd-OK

Your Order: 01010118

NAS Order: AN 0373859 01

### PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.  
 ASTMR240/06b, 480/06b, 666/03, ASME/AI40/04-A05, 480/04-A05, SA666/04  
 QQ9766D-AXMG PRW, AMS5513H/5513H/5516P, AND3, X CRWN MEAS

### REMARKS:

Mat'l Free of Mercury Contamination. No weld repairs.  
 EN 10204 3.1; QQ8783P Cond A; RoHS Compliant  
 \* Melted & Manufactured in the USA

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
052MA9 BB	* 052MA9 BB	.0620	48.0000	13,140	COIL	1291.0	1	1

### CHEMICAL ANALYSIS [CM(Country of Men) ES(Spain) US(United States) ZA(South Africa)]

Heat	CM	C	CR	CU	MN	MO	N	NI	P	S	SI
2M49	US	.025	18.148	.312	1.710	.217	.087	8.125	.025	.011	.340

### MECHANICAL PROPERTIES

Product ID #	Coil #	l	d	UTS	.2% YS	ELONG	Hard	Tall
		c	i	KSI	KSI	%-2"	RB	Hard
		c	r					
052MA9 BB	052MA9			92.99	43.35	54.93	84.00	83.00

TW METALS

OCT - 5 2007

ACCEPTED BY

T  
E  
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 P  
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S

REVIEWED BY Q.C.  
 Date: 7/3/07 by: le

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/03/2007